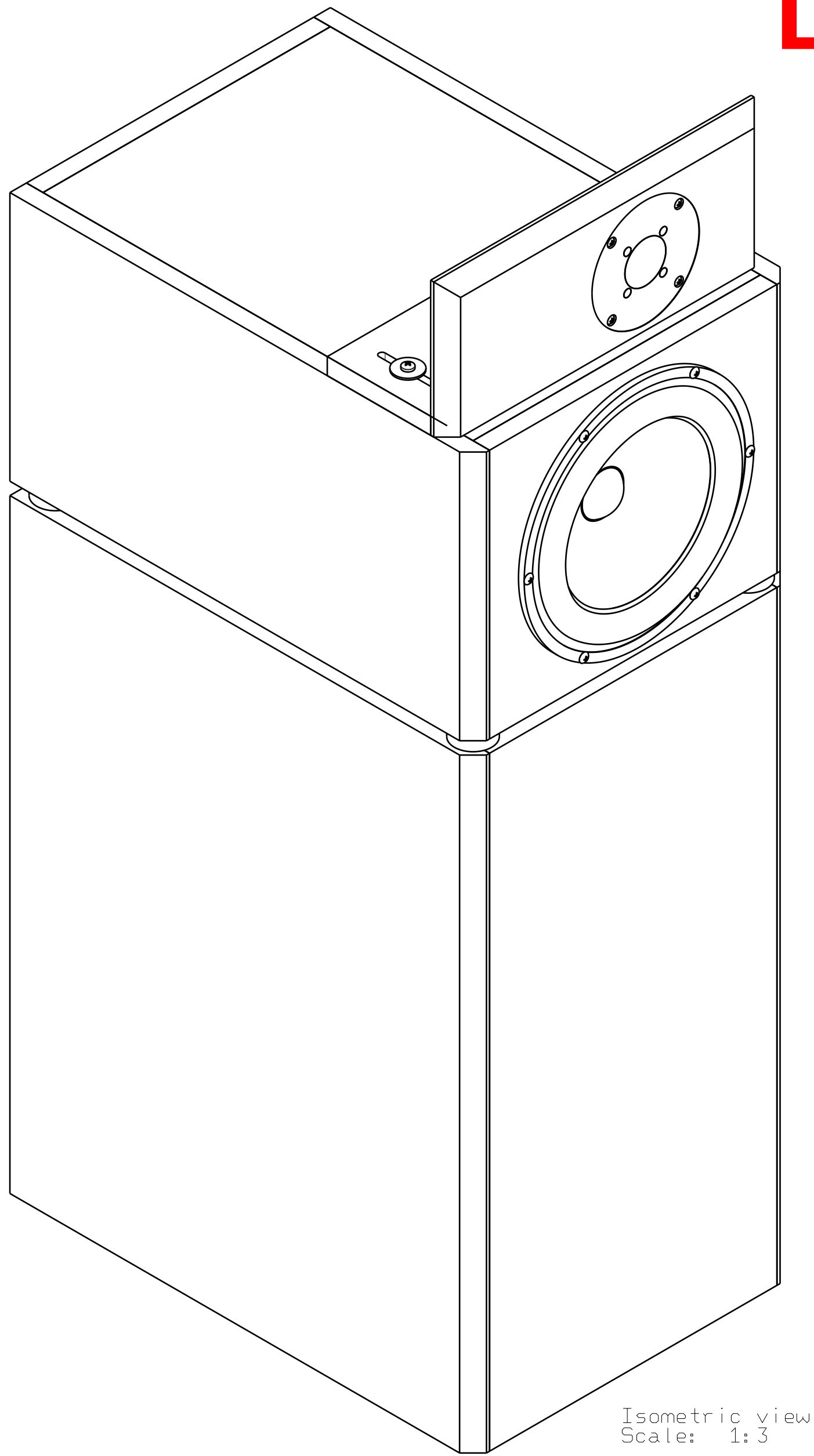
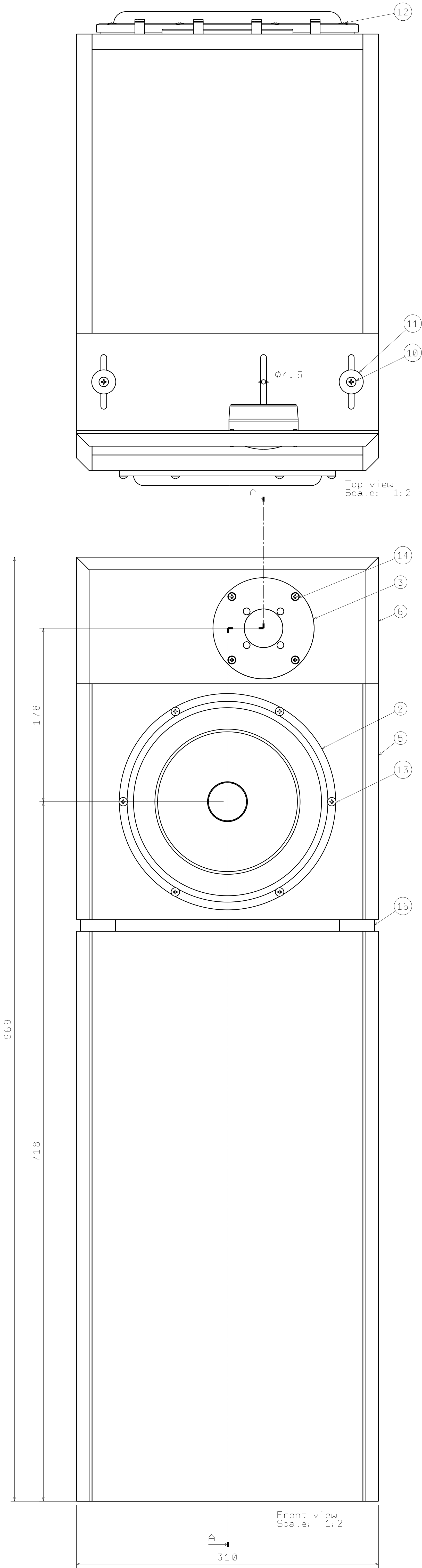
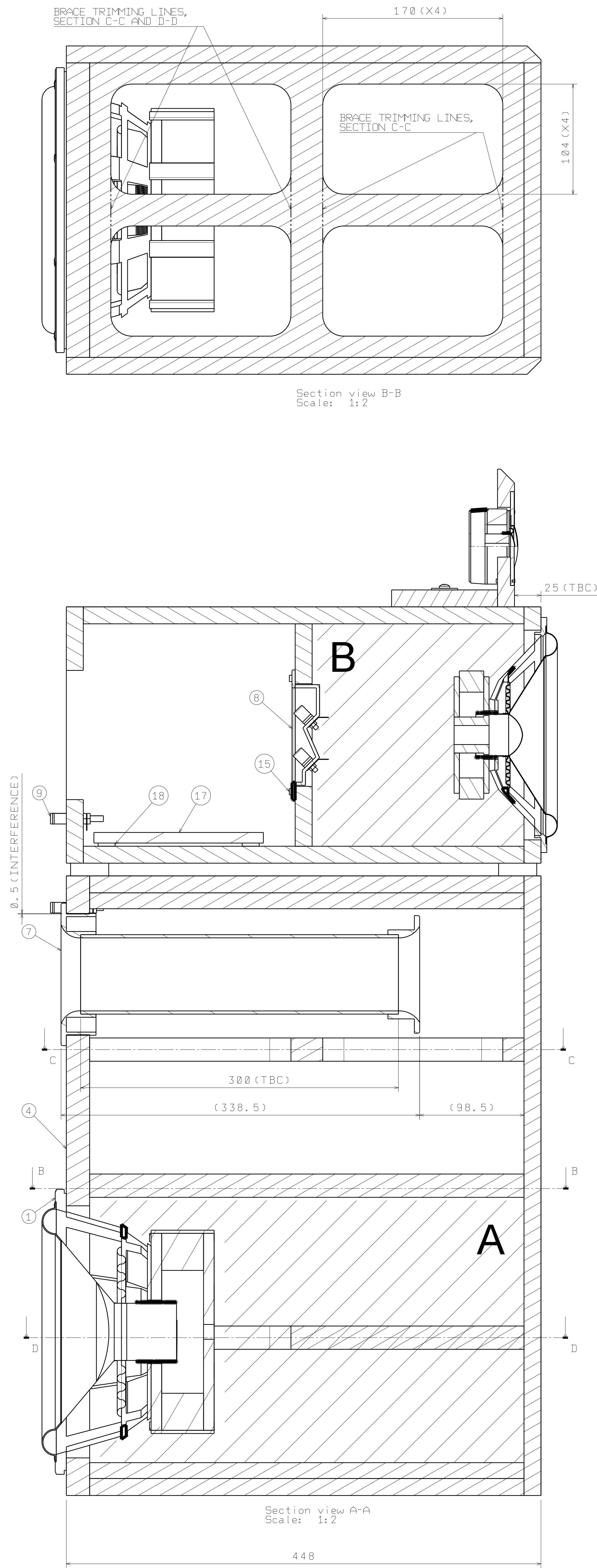


DRAFT



No	Part	Qty	Remark
1	Seas L26R0Y	1	
2	Scan Speak 21W/8554	1	
3	Seas 27TBFC/G (H1212)	1	
4	Cabinet, woofer	1	See dwg 2(4)
5	Cabinet, boomer	1	See dwg 3(4)
6	Tweeter baffle	1	See dwg 4(4)
7	Port, DLS BP-75	1	www.dls.se, P/N 10-45075
8	Terminal, ANP 7	1	www.hifikit.se, P/N 5209
9	Terminal screw, ANP 10	6	www.hifikit.se, P/N 5525
10	Screw, self tapping, M3.5x26	2	
11	Washer, 5x25, t2	2	
12	Screw, self tapping, M5x30	8	
13	Screw, self tapping, M4x19	6	www.hifikit.se, P/N 5401
14	Screw, self tapping, M3.5x16	4	www.hifikit.se, P/N 5402
15	Screw, self tapping, hexagonal, M3.5x16	4	www.hifikit.se, P/N 5412/3.5
16	SD foot, 4-12 kg	4	www.hifikit.se, P/N 7070/S
17	X over mounting plate	1	268x160
18	X over plate foot, felt	4	

SPECIFICATIONS:

- NET VOLUME / FILLING RATIO / ACOUSTIC VOLUME: 55.6 DM3 / 40% / 64.5 DM3 (WOOFER).
- NET VOLUME / FILLING RATIO / ACOUSTIC VOLUME: 11.1 DM3 / 90% / 15.1 DM3 (BOOMER).
- LOW PASS SERIES RESISTANCE / IN BOX QTS: 0.75 OHM / 0.38 (WOOFER).
- TUNING FREQUENCY: 22 HZ.
- ASSEMBLY MASS: 37 KG.

NOTES:

- THIS DRAWING SHOWS ASSEMBLY OF 64L3I, DWG 1(4). FOR PART DETAILS, SEE PART DRAWINGS.
- THIS DRAWING SHOWS LH SPEAKER ASSEMBLY. RH IS SYMMETRICAL.
- FIBER WOOL IS PLACED IN HATCHED AREA A AND B (SECTION A-A).
- SEALING FOAM IS APPLIED BETWEEN 5 AND ALL AROUND FOLLOWING PARTS: 2, 8.
- PART 7 IS PRESS FITTED TO 4 USING CONTACT GLUE.
- CABLE EKUA CONNECTS 1/9 (WOOFER CABINET SIDE), 8/2 AND 8/3.
- D4.5 HOLE IS SEALED WITH HOT MELT GLUE INTERNALLY AFTER CABLE ALIGNMENT.
- EXTERNAL CABLE LENGTH TO CONNECT 3: 120 MM.
- HOLES FOR SELF TAPPING SCREWS ARE PRE DRILLED ACCORDING TO SCREW ROOT DIAMETER.
- CROSS OVER DETAILS ARE COMMUNICATED SEPARATELY.

PROJECTION METHOD	SCALE	DRAWN BY	DATE
3rd angle	1:2, 1:3	Mr_Ekan	2011.11.26
DENOMINATION			
64L3i: Assembly, dwg 1(4)			